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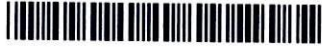
D4664-5
Job Sheet 167116



Part No: D4664-5

Job Qty: 225 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/24/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	225 Ea		11/9/17	0.00	0.00	Start Up Machining	
100	Hardinge	225 pcs		11/9/17	0.07	11.69	Hardinge	
110	QC	225 pcs		11/9/17	0.00	0.00	QC2	
120	QC	225 pcs		11/9/17	0.00	0.00	QC8	
121	HandFinish	225 pcs		11/10/17	0.00	1.77	HandFinish1	
122	QC	225 pcs		11/10/17	0.00	0.00	QC7	
130	Packaging	225 pcs		11/10/17	0.00	0.00	Packaging3	
140	QC21-SA	225 Ea		11/10/17	0.00	0.00	QC21	

Part Op Descriptions: 100 - 1-Turn as per Folio and dwg

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6R1.000	7	22	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.880Inches + 0.000 - 0.030	0.880 0.850	Diameter	
2	Spacer	0.250Inches + 0.005 - 0.001	0.255 0.249	Diameter	
3	Spacer	0.380Inches ± 0.030	0.410 0.350		

Plex 10/24/17 4:36 PM dart.poulin: mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval					
Description Work Order Deviation			Disposition						
Job No: 167116 Mfg Date: 11/20/17 Start up Operation Change No: _____ Operation: _____ Revision: _____ PART NO: D4664-5 Spacer S011418 DART AEROSPACE			Completed By						
			Lead hand / Supervisor Approval Verification						
			QC / QA Coordinator Approval						
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="2" style="text-align: left;">FAULT CATEGORY</th> </tr> <tr> <td style="width:50%; vertical-align: top;"> ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center </td> <td style="width:50%; vertical-align: top;"> ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence </td> </tr> </table>						FAULT CATEGORY		☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence
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Past Expiry Date ☐ Misidentified ☐ Manufacturing Process ☐ Past Due ☐ OTHER : _____									

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